

(faculty stamp)

## COURSE DESCRIPTION

Z1-PU7

WYDANIE N1

Strona 1 z 2

|   |   |                            |                                   |  |
|---|---|----------------------------|-----------------------------------|--|
| 1. Course title: UNIT OPERATIONS  |   | 2. Course code             |                                   |  |
| 3. Validity of course description: 2015/2016  |   |                            |                                   |  |
| 4. Level of studies: 1 <sup>st</sup> cycle of higher education  |   |                            |                                   |  |
| 5. Mode of studies: intramural studies  |   |                            |                                   |  |
| 6. Field of study: INDUSTRIAL AND ENGINEERING CHEMISTRY   |   | RCH                        |                                   |  |
| 7. Profile of studies: -  |   |                            |                                   |  |
| 8. Programme: general   |   |                            |                                   |  |
| 9. Semester: 6  |   |                            |                                   |  |
| 10. Faculty teaching the course: Department of Chemical Engineering and Process Design RCh-3  |   |                            |                                   |  |
| 11. Course instructor: Krzysztof Piotrowski, PhD, DSc, Assistant Professor  |   |                            |                                   |  |
| 12. Course classification: field  |   |                            |                                   |  |
| 13. Course status: compulsory   |   |                            |                                   |  |
| 14. Language of instruction: English  |   |                            |                                   |  |
| 15. Pre-requisite qualifications: knowledge provided in: Physics, Fluid Mechanics, Process Thermodynamics and Industrial Equipment.   |   |                            |                                   |  |
| 16. Course objectives: An objective of the course is providing the students with theoretical background of selected unit operations of chemical and process engineering, as well as their selection criteria. |   |                            |                                   |  |
| 17. Description of learning outcomes:   |   |                            |                                   |  |
| No  | Learning outcomes description   | Method of assessment       | Teaching methods                  | Learning outcomes reference code   |
| 1.  | Student possesses theoretical background of selected unit operations of chemical and process engineering  | examination                | lecture                           | K_W01+,<br>K_W02+,<br>K_W06+,<br>K_W07+,<br>K_W09+,<br>K_W11+,<br>K_W12+,<br>K_W14+,<br>K_W18+ |
| 2.  | Student can make simple design calculations concerning: extraction, leaching, convective drying and adsorption, as well as utilize the results in laboratory or industrial practice | examination, credit test   | lecture, laboratory               | K_U03++,<br>K_U05+,<br>K_U06+,<br>K_U07++,<br>K_U08++,<br>K_U24++,<br>K_U25+                   |
| 3.  | Student can use graphical, numerical methods and specialized programs for practical problems solving  | examination, credit test   | lecture, laboratory               | K_U03++,<br>K_U05+,<br>K_U07++,<br>K_U24++   |
| 4.  | Student uses literature data, internet, electronic datasets and data processing/communication techniques in design works  | examination                | lecture                           | K_U01+   |
| 5.  | Student uses properly matched unit operations and their parameters for the given problem  | examination, credit test   | lecture, laboratory               | K_U03++,<br>K_U07++,<br>K_U08++,<br>K_U24++,<br>K_U25+   |
| 6.  | Student understands the necessity of further professional training and the development of his/her engineering and personal competence   | observation and discussion | lecture, laboratory, consultation | K_K01+   |

**18. Teaching modes and hours****Lecture / BA / MA Seminar / Class / Project / Laboratory**

Lecture: 30 h / laboratory: 30 h

**19. Syllabus description:****Lecture:**

**Liquid extraction** – process characteristics, liquid-liquid equilibria, equipment and flowsheets (single-stage extraction, multistage crosscurrent extraction, continuous countercurrent multistage extraction, fractional extraction, economic balances, stage efficiency), constructions (agitated vessels, mixer–settler cascades, spray and packed towers, mechanically agitated countercurrent extractors).

**Leaching** – process characteristics, initial preparation of the solid, methods of operation and equipment (“in situ” leaching, percolation tanks, countercurrent multiple contact – the Shank system, filter–press leaching, agitated vessels, leaching during grinding, continuous countercurrent decantation, leaching of vegetable seeds), stage efficiency – practical equilibrium, single–stage leaching, multistage crosscurrent leaching, kinetics of leaching.

**Convective drying** – process characteristics, equilibrium moisture content, drying operations (batch and continuous), kinetics of batch drying, mechanisms of batch drying, critical moisture content, drying tests, equipment.

**Adsorption** – process characteristics, adsorption types (physical adsorption, chemisorption), nature of adsorbents, adsorption equilibrium, heat of adsorption.

**Laboratory:** experimental works and demonstrations concerning practical applications of theory presented during the lectures.

**20. Examination: yes****21. Primary sources:**

Kirk–Othmer Encyclopedia of Chemical Technology, 4<sup>th</sup> Ed., Wiley – Interscience, New York (1991).

McKetta J.J., Ed., Unit Operations Handbook, Marcel Dekker, New York (1993).

Smith J.C., Ed., Unit Operations of Chemical Engineering, McGraw-Hill Education – Europe (2000).

**22. Secondary sources:**

Perry R.H., Green D.W., Ed., J. Perry's Chemical Engineering Handbook, McGraw-Hill, 7<sup>th</sup> Ed. (1997).

Harriott P., Unit Operations of Chemical Engineering (McGraw-Hill Chemical Engineering Series) McGraw-Hill (1985, 1993, 2000, 2004).

**23. Total workload required to achieve learning outcomes**

| Lp. | Teaching mode :       | Contact hours / Student workload hours |
|-----|-----------------------|--|
| 1   | Lecture               | 30/30                                  |
| 2   | Classes               | -/-                                    |
| 3   | Laboratory            | 30/20                                  |
| 4   | Project               | -/-                                    |
| 5   | BA/ MA Seminar        | -/-                                    |
| 6   | Other                 | -/10                                   |
|     | Total number of hours | 60/60                                  |

**24. Total hours: 120****25. Number of ECTS credits: 4****26. Number of ECTS credits allocated for contact hours: 2****27. Number of ECTS credits allocated for in-practice hours (laboratory classes, projects): 1****26. Comments:**

Approved:

.....  
(date, Instructor's signature)

.....  
(date, the Director of the Faculty Unit signature)